

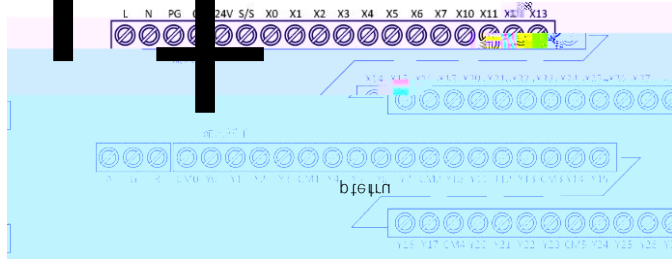
Fig 3-3 Dimensions of MU 300 series main module

Model	W	W1	H	H1	D
MU 300-0808BTA	105	78.3	90	80	85
MU 300-1210BTA MU 300-1210BRA					
MU 300-2424BTA	210	181.3	90	80	85

#### 4. Cable specification

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MU300-2424BTA terminal diagram



MU300 series PLC can provide a S/S terminal, in which user can select the signal input type.

### 8. Function Characteristic

Model / Function	MU300-0808BTA	MU300-1210BTA	MU300-1210BRA	MU300-2424BTA
High-speed input	X0-X3 200KHz	X0-X3 200KHz		X0-X7 200KHz
High-speed output	Y0-Y3 200KHz	Y0-Y3 200KHz	/	Y0-Y7 200KHz
USB	Support for program download and monitoring with TYPE-C port.			
Ethernet	Two front ports integrated with switch, can be configured as EtherNet/IP master/slave or ModBUS TCP master/slave			
EtherCAT	Support 16-axis EtherCAT motion control; Min. EtherCAT cycle: 1000us, support up to 16 EtherCAT slaves			
CANopen	MUE-CAN expansion card needs to be installed.			
Expansion card		1		2
Expansion module*		6		12
TF card	Supported			

\*The expansion module is applicable to MU200 series.

### 9. Input and Output Characteristic of Switch Quantity

Table 8-1 Input port specification

Item	Specification
Signal Input Mode	Source type/leakage type, user can choose through the S/S terminal.
Electrical parameter	Detection Voltage: 24VDC
	Input Impedance: High-speed input port: 2.4K, other ports: 4.3K
	Input as ON: External circuit resistance 400
	Input as OFF: External circuit resistance 24K
Filter function	Digital filter: All ports support the digital filter function, and the filter time can be set.
	Analog filter: All ports support the hardware filter function, and the filter time is about 0.5ms.
High-speed function	Frequency counting: The port counting frequency can be up to 200KHz.
Wiring terminal	All input channels share the input common terminal.

Table 9-3 Relay output port

Item	Specification	
Rated voltage of power supply	Below AC250V/DC30V	
Circuit insulation	Relay mechanical insulation	
Operation indication	LED lights up when the output contact is on, relay pulls in.	
Leakage current of open circuit	—	
Min. load	2mA (5VDC)	
Max. output current	Resistive load	1A/1 point, the total current of CM terminal at 8 points is less than 8A.
	Inductive load	AC220V/80VA
ON response time	20ms MAX	
OFF response time	20ms MAX	

\*The MU300-0808BTA, MU300-1210BTA and MU300-1210BRA modules support only one expansion card, and the other modules support two expansion cards.

### 11. Power-on Operation and Routine Maintenance

Check the connection item by item after wiring, to ensure that no foreign connections fall into the cabinet inside and heat flow:

1. Switch on the POWER of the PLC, PWR light should be light;
2. Start the PC software programming, and then download the prepared user program into the controller;

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The output terminals of MU 300 series PLC are composed of several groups, which are electrically isolated each other, and the output contacts of different groups are connected to different power circuits. The output type can be divided into relay and transistor. Transistor output can only be used in 24Vdc load circuit with the attention of power supply polarity. For the inductive load of DC circuit, adding freewheeling diode should be considered; For the inductive load of AC circuit, the RC instantaneous voltage absorption circuit should be considered in external circuit.

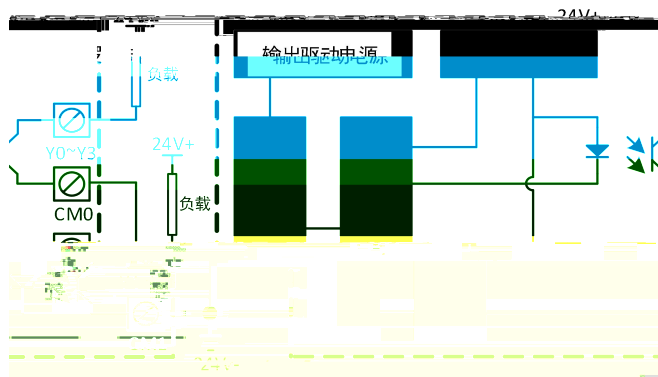


Fig 9-3 Internal equivalent diagram for pulse output

### 10. Expansion Card Function

MU300 Series basic modules support expansion card function. 2 MUE series expansion cards can be inserted in modules to meet the need of small IO points. The following expansion card types are supported:

Model	Description
MUE-4X	4-channel digital quantity input
MUE-4Y	4-channel digital quantity output
MUE-4XY	2-channel digital quantity input and 2-channel digital quantity output
MUE-2AD	2-channel analog quantity input
MUE-2AQ	2-channel analog quantity output

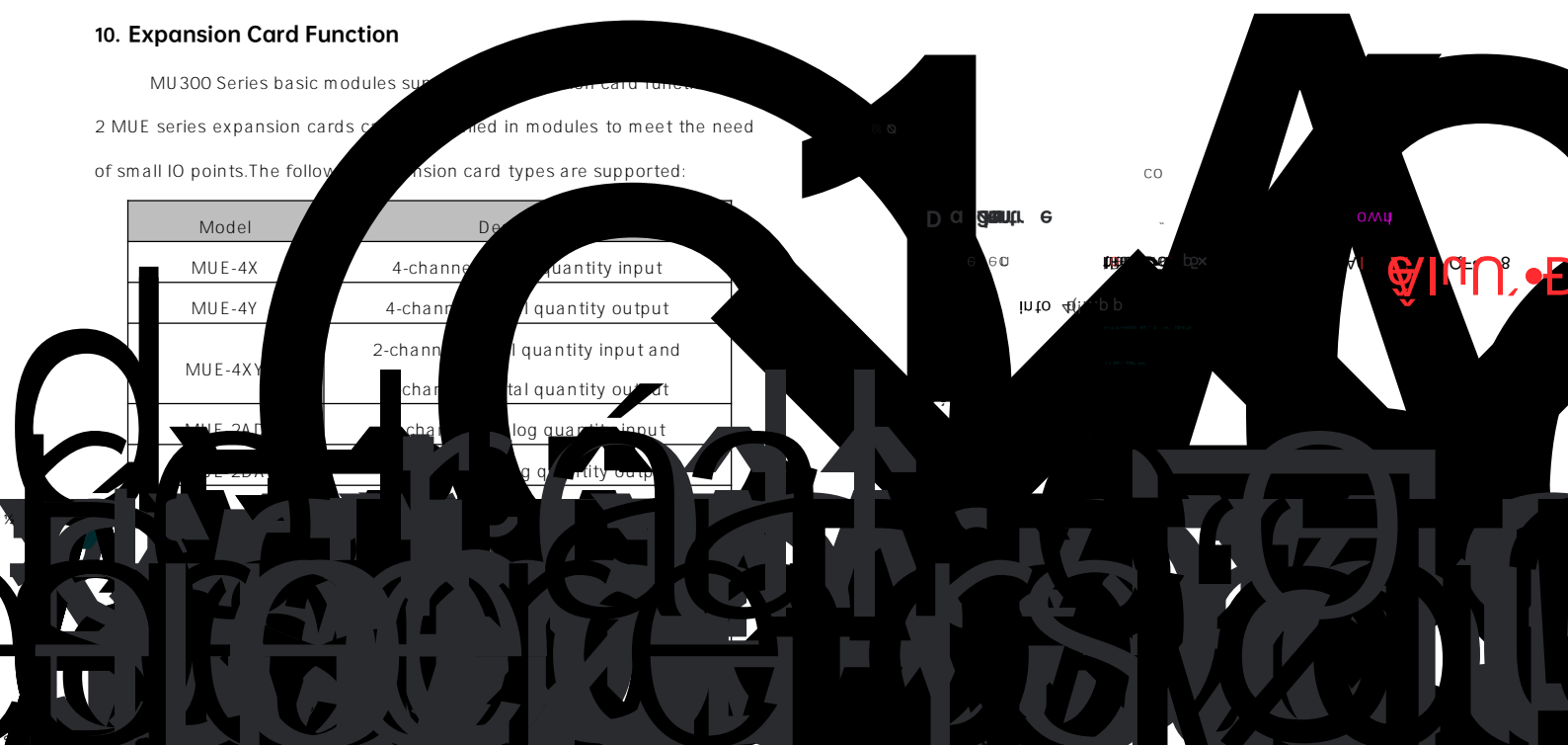
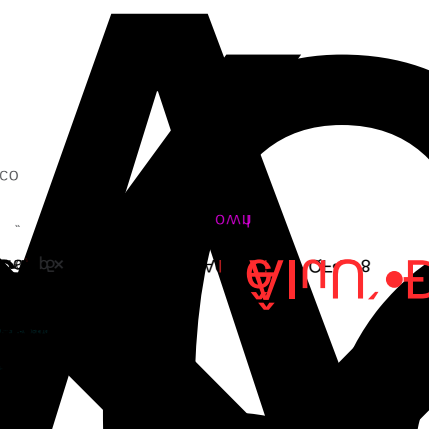


Table 11-1 Common problem and solution

Phenomenon	Possible cause	Solution
PWR and other indicators are OFF	Power supply voltage loss or low voltage	Check the power supply condition
	Disconnect the power switch or fuse blown	Check the switch, wire or fuse condition
	Abnormal power wiring	
	Power board damage	Check and confirm Whether the voltage between LN terminals is within the normal range; whether exist short circuit or overload between 24V and 0V terminal
PWR indicator flash intermittently		
Poor contact of power circuit		
ERR indicator flashing	User program error	Re-edit program by MEGreater and download after exclusion
	Actual running time exceeds WDT setting	Increase WDT set time
	Expansion module fault	Check and rectify faults
Inconsistency between input status indicator and input terminal status	Over on-resistance of user circuit	Set the external-circuit electrical parameters to appropriate range, like shortening wire length, and nonuse of extremely thin wires
	Poor signal circuit contact	Check the cable connection and troubleshoot the fault
Output cannot be closed	Poor external wiring	
	Output channel damage	Swap with idle port
Inconsistency between output status indicator and output terminal status	Indicator damage or output channel damage	
Upload, download, and monitor disable	Poor cable connection	Use the special cable of Megmeet PLC
Non-response of expansion module	Unreliable connection	Check in power-down status, and power on after rectifying the fault
Serial port controls other equipment unsuccessfully	Poor cable connection or incorrect wiring signal property	Connect communication cables correctly
	Inconsistent settings of communication master and slave devices, such as baud rate, parity check, data bit, and address	Set the same communication parameter
	Communication protocol is inconsistent with the master and slave	Set the same communication protocol
High speed miscounting	In most cases, the input signal is interfered	Route the low voltage sensitive signal cable separately from the power cable

**Notice**

- The warranty range is confined to the PLC only.
- Warranty period is 18 months, within which period Megmeet conducts free maintenance and repairing to the PLC that has any fault or damage under the normal operation conditions.
- The start time of warranty period is the delivery date of the product, of which the product SN is the sole basis of judgment. PLC without a product SN shall be regarded as out of warranty.
- Even within 18 months, maintenance will also be charged in the following situations:
  - Damages incurred to the PLC due to mis-operations, which are not in compliance with the User Manual;
  - Damages incurred to the PLC due to fire, flood, abnormal voltage, etc;
  - Damages incurred to the PLC due to the improper use of PLC functions.
  - Remove the PLC personally.
- The service fee will be charged according to the actual costs. If there is any contract, the contract prevails.
- If you have any question, please contact the distributor or our company directly.

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